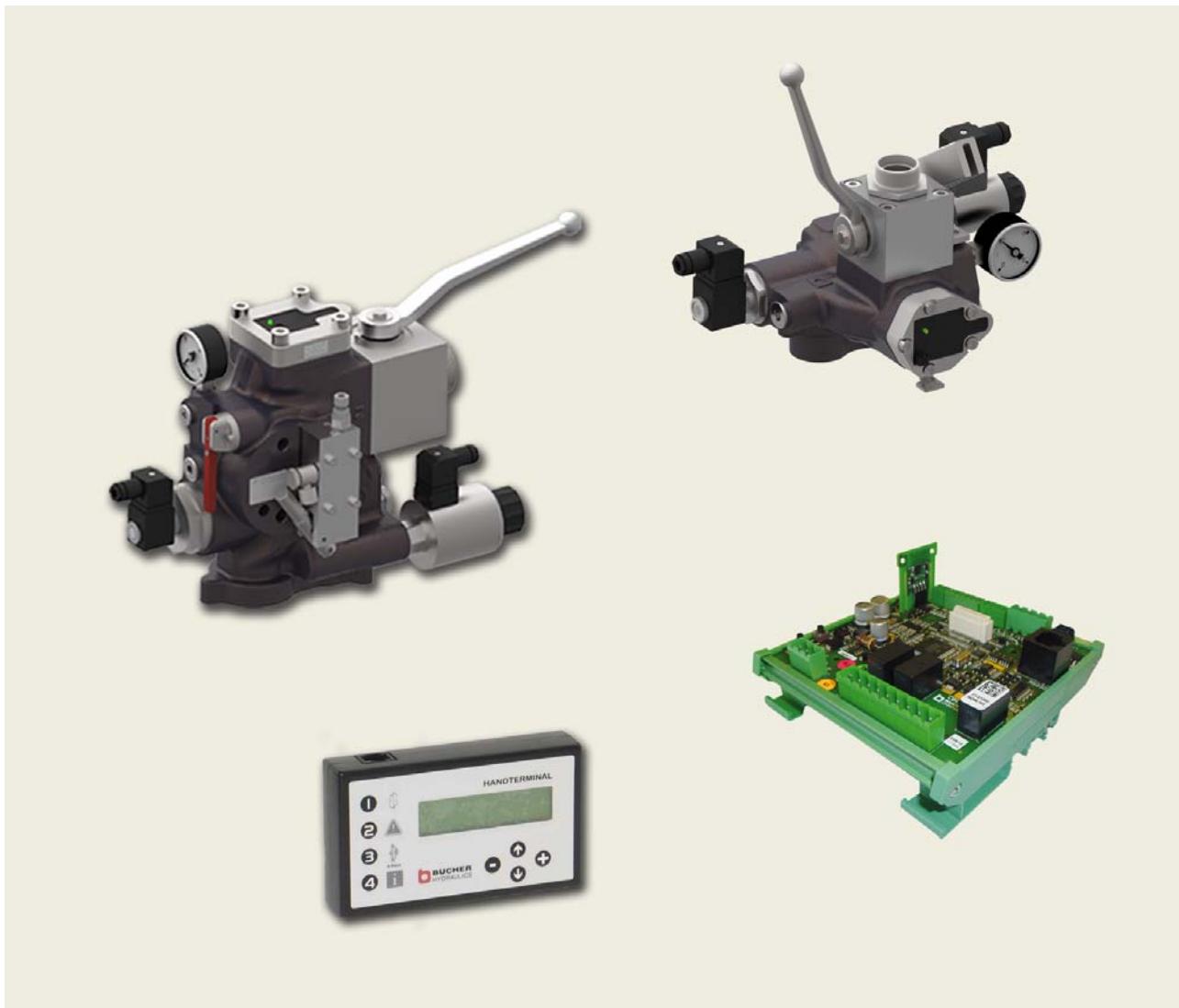


Parametrisation and Maintenance Manual



Lift Control Valve iValve – i250 / i500

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Classification: 430.310.

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1 About this document

The parametrisation and maintenance manual is used during commissioning to adjust the lift-control valve, type i250 / i500 iValve, and the iCon electronic card. It is also used after installation in the event of essential alterations.

1.1 Scope

This manual is:

- a part of the iValve lift-control valve / iCon for parametrisation and maintenance
- applicable to the iValve and related components such as the Handterminal and iWIN

1.2 Target group

This parametrisation and maintenance manual provides commissioning personnel and service technicians with all the information required for parametrisation.

1.3 Other applicable documents

Reference	Description
300-P-9010528	Data sheet lift control valve i250 / i500
300-I-9010542	Parametrization and maintenance iValve
300-I-9010544	Commissioning and maintenance iValve
300-S-9010437	Spare Parts iValve i250
300-S-9010548	Spare Parts iValve i500

1.4 Specialist terms

Term	Description
iValve	Intelligent lift control valve
iCon	Electronic control card for iValve
Handterminal	Terminal (optional) for the parameterisation of the iValve
iWIN	PC-software (optional) for the parameterisation of the iValve
iBox	Sensor unit in the iValve
iTeach	Program on the iCon
ParamCard	Memory card
SMA	Monitoring of the UCM/A3 valve ("Self Monitoring Acknowledgement")

2 Product description

2.1 Handterminal



Keys

- 1 Menu direction-dependent parameters
- 2 Menu direction-independent parameters
- 3 Menu iTeach / adjustments / tests
- 4 Menu functions / information
- ↑ Steps to previous parameter
- ↓ Steps to next parameter
- + Increases the value of the current parameter
- Decreases the value of the current parameter

Connection

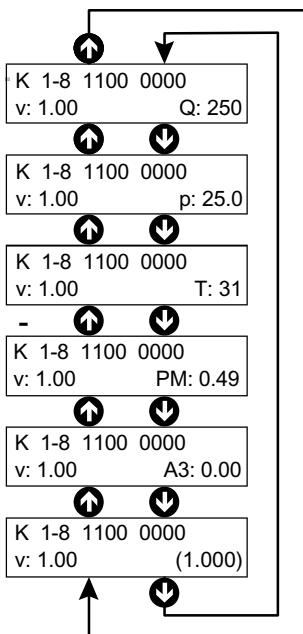
- Connect the handterminal to the iCon using the cable provided
- Connecting cable is a standard ethernet network cable

2.1.1 Description of function

- By pressing any of the keys 1 to 4 the program switches from the run mode to the menu mode. Travels can be executed nevertheless, however, setting changes will be applied only after the end of the travel.
- Select the desired parameter using the ↑ or ↓ key
- Increase value with + key, decrease value with - key
- Set parameter to factory setting value: keep + key pressed, then press - key
- Set parameter to maximum value: keep + key pressed, then press ↑ key
- Set parameter to minimum value: keep - key pressed, then press ↓ key
- With ↑ or ↓ key, save the value and return to parameter selection
- With keys 1, 2, 3 or 4, do not save the value and return to menu mode

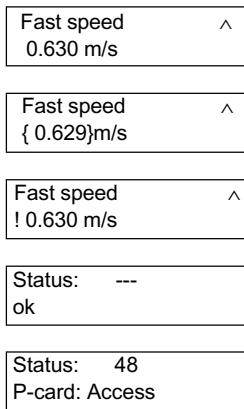
Note: In order to quit menu mode:

- Either press keys ↑ and ↓ simultaneously (changes to the currently displayed parameter are saved)
- Unplug cable and wait for about 3 seconds (changes to the currently displayed parameter are NOT saved)
- For the change language option, use key 2



Example: Display in run mode

- The first line always indicates the state of the command signals K1 ... K8
- The left part of the second line always indicates the current speed (v) in m/s.
- Pressing the ↑ or ↓ key changes the indication in the right part of the second line:
- Indication of current flow Q in l/min
- Indication of current pressure p in bar
- Indication of current temperature T in °C
- Indication of current solenoid current UP/DOWN (PM) in A
- Indication of current solenoid current UCM/A3 (A3) in A
- Indication of current demand speed in m/s

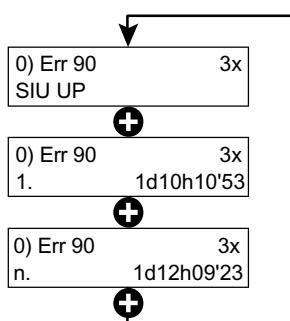


Example: Display in menu mode, parameterisation (menu bar 2)

- Default indication
- Parameter value is being edited, indicated value not yet saved
- Invalid parameter value (saved value outside permissible range, value could not be read, ...), indication of default value

Example: Display in menu mode, event log, status (menu bar 4)

- Default indication
- Indication with error present



Example: Display in menu mode, event log, status, error/event stack (menu bar 2)

- Basic indication
 - 1st line: list entry, error/event no., number of occurrences
 - 2nd line: description
- 2nd line: reading of operating hour counter at first occurrence
- 2nd line: reading of operating hour counter at last occurrence (if error occurred more than once, else change to basic indication)

2.1.2 Password

The iCons parameterd and special functions can be password-protected. There are two password levels, level 1 and level 2, which can be logged in. The passwords for the two levels consist of four digits each.

Factory setting for level 1: 0000

Factory setting for level 2: 1930

Login on level 1 is required to modify parameters and to execute certain functions.

Password "0000" for level 1 means: no password protection (login on level 1 always active).

Login on level 2 is only required for very rarely used service functions.

If a password is set and the user is currently logged in the display will read

1: Logout
+ execute

Setting/changing a password (level 1)

1. Press the key 4

The display will read

Functions
Information

2. Press the key ↑ several times until the display reads

Password
+ select

3. Press the key +

If either no password has previously been set (i.e. password is "0000"), the display will read

1: Login 2
+ execute

Continue with step 4

If a password is set and the user is currently not logged in the display will read

0: Login 1
+ execute

In this case the user must log in first before the password can be changed: ⇒ Logging in

In order to continue setting a password:

4. Press the key ↓ several times until the display reads

1: Change 1
+ execute

5. Press the key +

The display will read

Change
{0}000

6. Press the key + to increase

or

the key – to decrease the value between the brackets

-
7. Press the key ↓ to select the next digit
or
the key ↑ to select the previous digit
-

When all digits display the desired value:

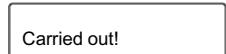
8. Press the keys ↑ and ↓ simultaneously to transmit the password
-

The display will read  .

The user is prompted to enter the password a second time for confirmation.

9. Enter the password again as described above, finish by pressing the keys ↑ and ↓ simultaneously
-

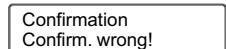
If the two passwords entered are identical the display will read

 for approx. 1 second, then change to


The user is logged in, parameters can be changed and functions can be extracted (Change Function).

In order to log out and protect the Parameters against inadvertent parameterisation: ⇒ Logging out

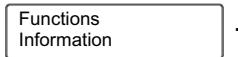
If the two passwords entered are different, the display will read

 for approx. 1 second, then change to


The user is prompted to repeat the complete password setting procedure.

Logging in (level 1)

1. Press the key 4

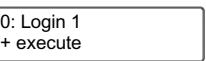
The display will read  .

2. Press the key ↑ several times until the display reads



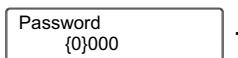
3. Press the key +

If the display reads either  or  the user is either logged in already, or no password is set (i.e. password is "0000").

If the display reads  a password is set. The user is currently not logged in.

Continue with step 4

4. Press the key +

The display will read  .

5. Press the key + to increase
or
the key – to decrease the value between the brackets

6. Press the key ↓ to select the next digit
or
the key ↑ to select the previous digit

When all digits display the desired value:

7. Press the keys ↑ and ↓ simultaneously to transmit the password

If the password entered is correct the display will read

Carried out!

for approx. 1 second, then change to

1: Logout
+ execute

The user is logged in, parameters can be changed and functions can be executed.

If the password entered is incorrect, the display will read

Password
Password wrong!

for approx. 1 second, then change to

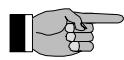
0: Login 1
+ execute

.

In order to try again, start over pressing key +

In order to retrieve a forgotten password: ⇒ Forgotten password

Logging out



IMPORTANT!: The iCon has a timer that automatically logs users out after 8 hours. To ensure that the timer operates correctly, the power supply to the iCon must NOT be interrupted. The timer re-starts from zero after a break in the power supply, while the user remains logged in.

In order to log out manually:

1. Press the key 4

The display will read

Functions
Information

.

2. Press the key ↑ several times until the display reads

Password
+ select

3. Press the key +

The display will read

1: Logout
+ execute

.

4. Press the key +

The display will read

Carried out!

for approx. 1 second, then

change to

0: Login 1
+ execute

.

If an attempt is made to change a parameter while the user is logged out, the display will read

parameter name ^
Password(1)!

for approx. 1 second. The

digit in brackets tells what password level is required to modify the parameter or execute the function.

Forgotten password

1. Press the key 4

The display will read  .

2. Press the key ↑ several times until the display reads

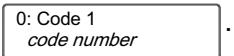


-
3. Press the key +

4. Press the key ↓ several times until the display reads



-
5. Press the key +

The display will read  .

6. Report the code number to the Bucher customer service in order to obtain the valid password

-
7. Log in with the valid password: ⇒ Logging in

EN

3 Operation

Software V1.010

3.1 Description of parameters

iValve i250 Hardware Release 2.x
iValve i500 Hardware Release 1.0

Menu 1: direction-dependent parameters

Demand values:

Parameter No.	Name	Setting range	By default	Unit	Description
0	* Start speed	↑ 0 ... 0.5 ↓ 0 ... 0.5	↑ 0.025 ↓ 0.025	m/s	Start speed ↓ Start-speed offset (added to A3 leakage)
2	Acceleration	↑ 0.21 ... 3 ↓ 0.21 ... 3	↑ 0.5 ↓ 0.5	m	Acceleration distance, normal travel
4	Fast speed	↑ 0 ... 1.1 ↓ 0 ... 1.5	↑ 0.5 ↓ 0.5	m/s	Fast speed, normal travel
6	Deceleration	↑ 0.21 ... 3 ↓ 0.21 ... 3	↑ 0.45 ↓ 0.45	m	Deceleration distance, normal travel
8	Slow speed	↑ 0 ... 0.2 ↓ 0 ... 0.2	↑ 0.04 ↓ 0.04	m/s	Slow speed
10	Soft stop	↑ 0 ... 100 ↓ 0 ... 100	↑ 0 ↓ 0	mm	Soft-stop distance (for all travels except releveling)
12	Relevelling	↑ 0 ... 0.2 ↓ 0 ... 0.2	↑ 0.04 ↓ 0.04	m/s	Relevelling speed
338	Soft st. Rlvl.	↑ 0 ... 100 ↓ 0 ... 100	↑ 0 ↓ 0	mm	Soft-stop distance for re-leveling
14	* Insp. accel.	↑ 0.21 ... 1 ↓ 0.21 ... 1	↑ 0.21 ↓ 0.21	m	Acceleration distance, inspection travel
16	Insp. speed	↑ 20 ... 80 ↓ 20 ... 80	↑ 50 ↓ 50	%	Speed, inspection travel (as % of fast speed in normal travel)
18	* Insp. decel.	↑ 0.21 ... 2 ↓ 0.21 ... 2	↑ 0.21 ↓ 0.21	m	Deceleration distance, inspection travel
20	* K6/K7/K8 accel.	↑ 0.21 ... 2 ↓ 0.21 ... 2	↑ K6: 0.21 ↓ K6: 0.21 ↑ K7: 0.25 ↓ K7: 0.25 ↑ K8: 0.32 ↓ K8: 0.32	m	Acceleration distance with auxiliary speed K6, K7 or K8
22	K6/K7/K8 speed	↑ 20 ... 100 ↓ 20 ... 100	↑ K6: 60 ↓ K6: 60 ↑ K7: 70 ↓ K7: 70 ↑ K8: 80 ↓ K8: 80	%	Auxiliary speed K6, K7 or K8 (as % of fast speed in normal travel)
24	* K6/K7/K8 decel.	↑ 0.21 ... 2 ↓ 0.21 ... 2	↑ K6: 0.21 ↓ K6: 0.21 ↑ K7: 0.21 ↓ K7: 0.21 ↑ K8: 0.24 ↓ K8: 0.24	m	Deceleration distance with auxiliary speed K6, K7 or K8
38	* Emerg. decel.	↑ 0.1 ... 10 ↓ 0.1 ... 10	↑ 1.5 ↓ 1.5	m/s2	Deceleration when emergency stop
39					

Parameter No.	Name * extended menu only ** service menu only	Setting range	By default	Unit	Description
40	* Trigger speed	↑ 0 ... 1.1	↑ 0.02	↑ m/s	↑ Trigger flow value for start of controlled ramp
41		↓ 0 ... 60000	↓ 200	↓ %	↓ Trigger flow value (as % of leakage) for start of demand curve
98	** Trigger volume	↑ 0 ... 6000	↑ 1	↑ ml	↑ Trigger value of integrated flow for start of demand curve
44	** TSA: p red.	↑ 0 ... 100	↑ 35	bar	↑ Demand-value adaptation: if pressure exceeds this value, demand speed will be reduced
45		↓ 0 ... 100	↓ 10		↓ Demand-value adaptation: if pressure is below this value, demand speed will be reduced
46	** Grad. Vm(p)	↑ 0 ... 10	↑ 0.8	%/bar	Demand-value adaptation: steepness of demand-speed reduction (as % of fast speed / bar)
47		↓ 0 ... 10	↓ 0		
48	** TSA: T red.	↑ 0 ... 100	↑ 30	deg. (=°C)	↑ Demand-value adaptation: if temperature exceeds this value, demand speed will be reduced
49		↓ -50 ... 100	↓ 0		↓ Demand-value adaptation: if temperature is below this value, demand speed will be reduced
50	** Grad. Vm(T,p)	↑ 0 ... 10	↑ 0.2	%/deg. (=%/°C)	Demand-value adaptation: steepness of demand-speed reduction (as % of fast speed / °C)
51		↓ 0 ... 10	↓ 0		

Control values:

Parameter No.	Name * extended menu only ** service menu only	Setting range	By default	Unit	Description
71	* I PM start	↑ 0 ... 65.534	↑ i250/250: 10 ↑ i250/160: 10 ↑ i500: 5	-	I-component of PID-controller, start ramp for travels other than relevellings
72		↓ 0 ... 65.534	↓ i250/250: 10 ↓ i250/160: 10 ↓ i500: 5		

Parameter No.	Name	Setting range	By default	Unit	Description
83	* I PM start r.	↑ 0 ... 65.534	↑ i250/250: 10 ↑ i250/160: 10 ↑ i500: 1	-	I-component of PID-controller, start ramp for relevellings
84		↓ 0 ... 65.534	↓ i250/250: 10 ↓ i250/160: 10 ↓ i500: 1		
75	P PM travel	↑ 0 ... 65.534	↑ i250/250: 2 ↑ i250/160: 2 ↑ i500: 1	-	P-component of PID-controller, travel phase
76		↓ 0 ... 65.534	↓ i250/250: 2 ↓ i250/160: 2 ↓ i500: 1		
77	I PM travel	↑ 0 ... 65.534	↑ i250/250: 8 ↑ i250/160: 8 ↑ i500: 6	-	I-component of PID-controller, travel phase
78		↓ 0 ... 65.534	↓ i250/250: 8 ↓ i250/160: 8 ↓ i500: 6		
79	D PM travel	↑ 0 ... 65.534	↑ i250/250: 0.06 ↑ i250/160: 0.06 ↑ i500: 0.05	-	D-component of PID-controller, travel phase
80		↓ 0 ... 65.534	↓ i250/250: 0.06 ↓ i250/160: 0.06 ↓ i500: 0.1		

Parameter No.	Name	Setting range	By default	Unit	Description
59	* Pulsation PWM	↑ 100 ... 250 ↓ 100 ... 250	↑ i250/250: 200 ↑ i250/160: 200 ↑ i500: 100 ↓ i250/250: 200 ↓ i250/160: 200 ↓ i500: 100	Hz	PWM frequency of solenoid input (prop. solenoid and A3 solenoid)
60					
320	Start Optim.	↑ 0 ... 2 ↓ 0 ... 2	↑ 1 ↓ 1	-	Optimisation of start of travel (time optimised [0], balanced [1], comfort [2])
321					
42	* PID gain (v)	↑ 1 ... 10 ↓ 1 ... 10	↑ 2 ↓ 4	-	Speed-dependent amplification of PID-controller
43					
236	* FF Gain accel.	↑ 0 ... 1 ↓ 0 ... 1	↑ i250/250: 0.1 ↑ i250/160: 0.1 ↑ i500: 0.1 ↓ i250/250: 0.1 ↓ i250/160: 0.1 ↓ i500: 0.1	-	Feed forward control: weighting factor, demand acceleration
237					
238	* FF Gain speed	↑ 0 ... 1 ↓ 0 ... 1	↑ 0.1 ↓ 0.1	-	Feed forward control: weighting factor, demand speed
239					
240	* FF Gain decel.	↑ 0 ... 1 ↓ 0 ... 1	↑ i250/250: 0.1 ↑ i250/160: 0.1 ↑ i500: 0.2 ↓ i250/250: 0.3 ↓ i250/160: 0.3 ↓ i500: 0.2	-	Feed forward control: weighting factor, demand deceleration
241					
56	** Min. curr. PM	↓ 0 ... 2700	↓ i250/250: 650 ↓ i250/160: 650 ↓ i500: 730	mA	Current threshold (absolute) which must not be undershot

Parameter No.	Name * extended menu only ** service menu only	Setting range	By default	Unit	Description
57	** Max. delta PM	↓ 0 ... 2700	↓ i250/250: 150 ↓ i250/160: 150 ↓ i500: 500	mA	Current reduction (relative to offset current) which must not be exceeded
221	** FF Unlock i	↓ 0 ... 2700	↓ i250/250: 1100 ↓ i250/160: 1100 ↓ i500: 2000	mA	Start procedure: unlocking current (only when parameter <T1:Start time> (Menu 3) set to <OFF>)
222	** FF Unlock T	↓ 0 ... 65534	↓ 250	ms	Start procedure: duration of unlocking-current feed
224	** FF Ramp i sta.	↑ 0 ... 2700	↑ 370	mA	Start procedure: starting current for ramp (only when parameter <T1:Start time> (Menu 3) set to <OFF>)
225		↓ 0 ... 2700	↓ 1000		
226	** FF Ramp T	↑ 0 ... 60000	↑ 3000	ms	Start procedure: time until final current for ramp is reached (only when parameter <T1:Start time> (Menu 3) set to <OFF>)
227		↓ 0 ... 60000	↓ 250		
228	** FF Ramp i end	↑ 0 ... 2700	↑ 400	mA	Start procedure: final current for ramp (only when parameter <T1:Start time> (Menu 3) set to <OFF>)
229		↓ 0 ... 2700	↓ 900		
218	** FF A3 % open	↓ 0 ... 100	↓ 80	%	A3 solenoid: switching current as % of max. current
219	** FF A3 T	↓ 0 ... 65534	↓ 200	ms	A3 solenoid: duration of switching-current feed
220	** FF A3 % hold	↓ 0 ... 100	↓ 30	%	A3 solenoid: holding current as % of max. current

Menu 2: direction-independent parameters

Demand values:

Parameter No.	Name * extended menu only ** service menu only	Setting range	By default	Unit	Description
306	Language	English Deutsch Francais Italiano Espanol	English	-	Menu language
93	Display mode	Normal Extended Service	Normal	-	Selection of parameters to be displayed
97	* Car frame type	Side ram 1:1 Side ram 2:1 Tandem 1:1 Tandem 2:1 Equival. diam.	Side ram 1:1	-	Car-frame type: (if <Equival. diam.> is selected, enter the cylinder diameter under the parameter <Cyl.diameter>)

Parameter No.	Name	Setting range	By default	Unit	Description
230	* Cylinder type	Plunger Tele. standard Equival. diam.	Plunger	-	Cylinder type (if <Equival. diam.> is selected, enter the cylinder diameter under the parameter <Cyl.diameter>)
231	** Cyl. diameter	1 ... 500	80	mm	Cylinder diameter
223	* Cyl.: tele. type	2 stages 3 stages	2 stages	-	Type of telescopic cylinder
99	* Cyl.:tele. diam.	35 mm 42 mm 50 mm 63 mm 70 mm 85 mm 100 mm 120 mm 140 mm 170 mm 200 mm	140 mm		Diameter of telescopic cylinder
91	** Valve type	i250/250 i250/160 i500	i250/250	-	Valve type
92	* SIU difference	0 ... 100	40	%	SIU demand/feedback monitoring (difference as % of fast-travel speed, 100 = off)
96	** Cmd. polarity	GND-active +24V-active	GND-active	-	Command polarity
95	* Cmd. encoding	Bucher K1..K8 ELRV K1..K8 binary B1..B4 3 Sign. K1..K8	Bucher K1..K8	-	Command encoding
94	* Start delay	0 ... 100	0	s	Start delay (from detection of command until travel starts)
86	** Reset iTeach	0 ... 1	0	-	Mode for resetting iTeach (with switching off power to the iCon [0] or only explicitly with hand-held terminal/iWin [1])
90	* Log mode	0 ... 100	0	-	Monitoring mode (for guided troubleshooting)
89	* Aux. curve	0 ... 65534	0	-	iWIN curves, for guided troubleshooting, standard: 0 (vSoll, vlst, p, IMgt1Ist)
104	** Gain m0-current	0 ... 2	1.0	-	Scaling (gain) for current measurement, solenoid m0 (A3)
105	** Offset m0-curr.	-3000 ... 3000	0	mA	Scaling (offset) for current measurement, solenoid m0 (A3)
106	** Gain PS24V	0 ... 6.5534	1.0	-	Scaling (gain) for voltage measurement, 24 V supply
107	** Offset PS24V	-32767 ... 32766	0	mV	Scaling (offset) for voltage measurement, 24 V supply
108	** Gain PS UI	0 ... 6.5534	1.0	-	Scaling (gain) for voltage measurement, User-interface feed

Parameter No.	Name	Setting range	By default	Unit	Description
109	** Offset PS UI	-32767 ... 32766	0	mV	Scaling (offset) for voltage measurement, User-interface feed
110	** Gain PS5V	0 ... 6.5534	1.0	-	Scaling (gain) for voltage measurement, 5 V supply
111	** Offset PS5V	-32767 ... 32766	0	mV	Scaling (offset) for voltage measurement, 5 V supply
112	** Gain volt.UI	0 ... 6.5534	1.0	-	Scaling (gain) for voltage measurement, User-interface feedback
113	** Offset volt.UI	-32767 ... 32766	0	mV	Scaling (offset) for voltage measurement, User-interface feedback
114	** Gain m1-current	0 ... 2	1.0	-	Scaling (gain) for current measurement, solenoid m1 (prop.)
115	** Offset m1-curr.	-3000 ... 3000	0	mA	Scaling (offset) for current measurement, solenoid m1 (prop.)
116	** Gain Opt.0	0 ... 6.5534	1.0	-	Scaling (gain) for voltage measurement, ADC-input options
117	** Offset Opt.0	-32767 ... 32766	0	mV	Scaling (offset) for voltage measurement, ADC-input options
118	** Gain Qf	0 ... 6.5534	1.0	-	Scaling (gain) for flow measurement based on frequency
119	** Offset Qf	-3276.7 ... 3276.6	0	l/min	Scaling (offset) for flow measurement based on frequency
122	** Gain p	0 ... 6.5534	1	-	Scaling (gain) for pressure measurement (on valve)
123	** Offset p	-327.67 ... 327.66	0	bar	Scaling (offset) for pressure measurement (on valve)
124	** Gain T	0 ... 6.5534	1	-	Scaling (gain) for temperature measurement (on valve)
125	** Offset T	-100 ... 100	0	deg. (=°C)	Scaling (offset) for pressure measurement (on valve)
58	** f standstill	0 ... 65534	0	l/min	Frequency (flow measurement) when lift is at standstill (used for SMA)
61	** P m0-curr. (A3)	0 ... 10	1	-	P-component of PID-current controller, solenoid m0 (A3)
62	** I m0-curr. (A3)	0 ... 10	1	-	I-component of PID-current controller, solenoid m0 (A3)
64	** Resist. m0 (A3)	1 ... 100	i250/160: 44.3 i250/250: 44.3 i500: 44.3	Ohm	Ohmic coil resistance, solenoid m0 (A3) at 20 °C
65	** P m1-curr. (PM)	0 ... 10	i250/160: 2 i250/250: 2 i500: 3	-	P-component of PID-current controller, solenoid m1 (prop.)

Parameter No.	Name * extended menu only ** service menu only	Setting range	By default	Unit	Description
66	** I m1-curr. (PM)	0 ... 10	i250/160: 3 i250/250: 3 i500: 5	-	I-component of PID-current controller, solenoid m1 (prop.)
68	** Resist. m1 (PM)	1 ... 100	i250/250: 10.1 i250/160: 10.1 i500: 7.38	Ohm	Ohmic coil resistance, solenoid m1 (prop.) at 20 °C
307	* Type s1	Max. pressure Min. pressure Speed monitor	Max. pressure	-	Function of switching output s1
100	s1: pressure	0 ... 100	50	bar	Switching point, pressure switch s1
101	s1: hysteresis	0 ... 100	0.5	bar	Hysteresis, pressure switch s1
311	* Speed monit. s1	0 ... 1	0.29	m/s	Switching point of speed monitoring s1
312	* Speed m. hyst.s1	0 ... 1	0.01	m/s	Hysteresis of speed monitoring s1
308	* Type s2	Max. pressure Min. pressure Speed monitor	Min. pressure	-	Function of switching output s2
102	* s2: pressure	0 ... 100	5	bar	Switching point, pressure switch s2
103	* s2: hysteresis	0 ... 100	1	bar	Hysteresis, pressure switch s2
313	* Speed monit. s2	0 ... 1	0.29	m/s	Switching point of speed monitoring s2
314	** Speed m. hyst.s2	0 ... 1	0.01	m/s	Hysteresis of speed monitoring s2
309	* Type s3	Max. pressure Min. pressure Speed monitor	Max. pressure	-	Function of switching output s3 (options board "switching outputs SO-A")
300	* s3: pressure	0 ... 100	80	bar	Switching point of pressure switch s3 (options board "switching outputs SO-A")
301	* s3: hysteresis	0 ... 100	0.5	bar	Hysteresis of pressure switch s3
315	* Speed monit. s3	0 ... 1	0.29	m/s	Switching point of speed monitoring s3 (options board "switching outputs SO-A")
316	* Speed m. hyst.s3	0 ... 1	0.01	m/s	Hysteresis of speed monitoring s3 (options board "switching outputs SO-A")
310	* Type s4	Max. pressure Min. pressure Speed monitor	Max. pressure	-	Function of switching output s4 (options board "switching outputs SO-A")
302	* s4: pressure	0 ... 100	80	bar	Switching point of pressure switch s4 (options board "switching outputs SO-A")
303	* s4: hysteresis	0 ... 100	0.5	bar	Hysteresis of pressure switch s4 (options board "switching outputs SO-A")

Parameter No.	Name * extended menu only ** service menu only	Setting range	By default	Unit	Description
317	* Speed monit. s4	0 ... 1	0.29	m/s	Switching point of speed monitoring s4 (options board "switching outputs SO-A")
318	* Speed m. hyst.s4	0 ... 1	0.01	m/s	Hysteresis of speed monitoring s4 (options board "switching outputs SO-A")

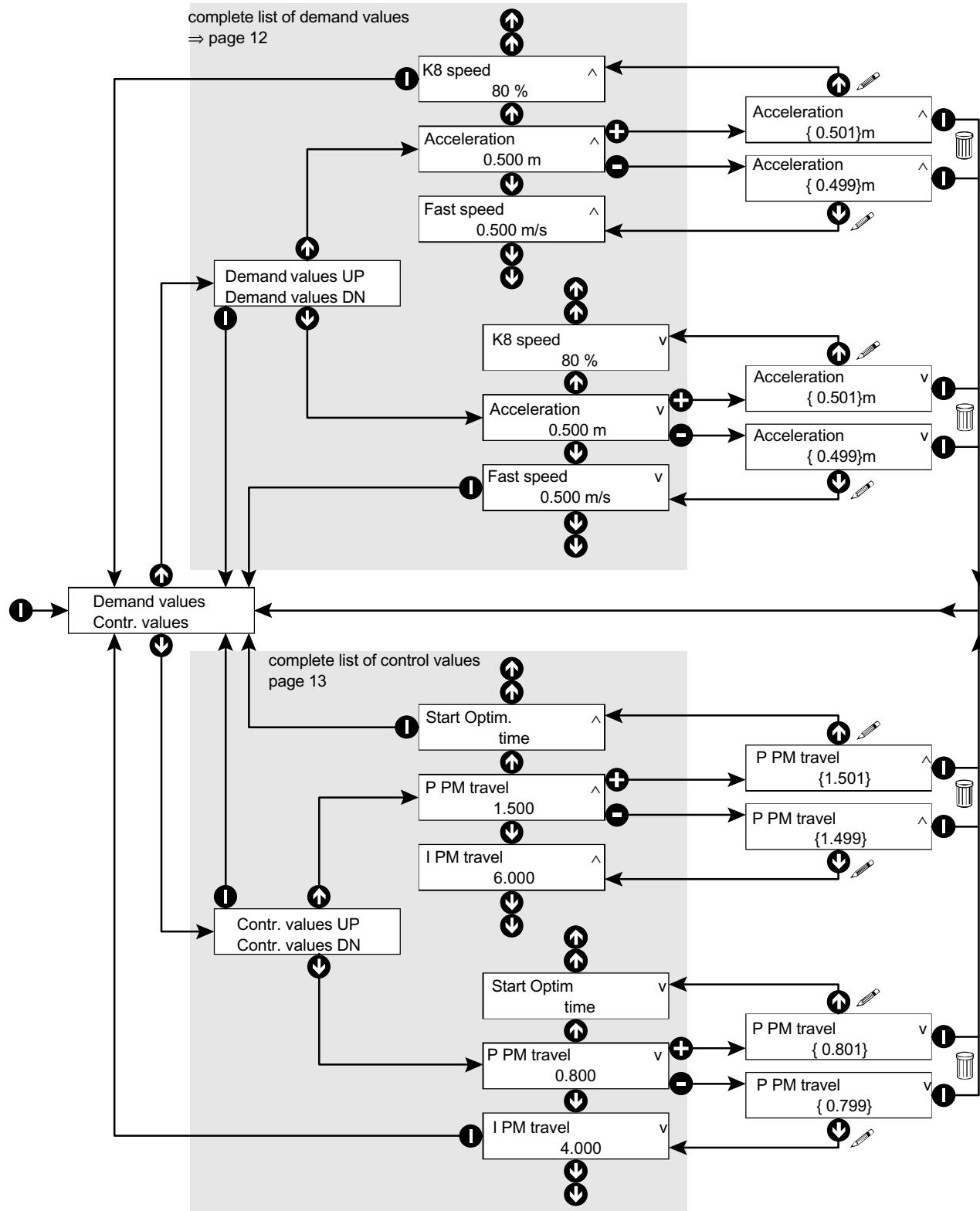
Menu 3: iTeach values

Parameter No.	Name * extended menu only ** service menu only	Setting range	By default	Unit	Description
244	T1:start time	↑ OFF / ON ↓ OFF / ON	↑ ON ↓ ON	-	iTeach: switching on/off of "optimised start time" function
245	** T1:p0	↑ 0 ... 100 ↓ 0 ... 100	↑ 30 ↓ 30	bar	iTeach: pressure at which the offset current for the start of flow was measured on the test stand
246	** T1:i(p0)	↑ 0 ... 2700 ↓ 0 ... 2700	↑ 380 ↓ 680	mA	iTeach: offset current for the start of flow, measured at p0
247	** T1:grad. i(p)	↑ 0 ... 65.534 ↓ 0 ... 65.534	↑ 4.452 ↓ 7.936	mA/bar	iTeach: gradient of transfer function "offset current = f(pressure)"
248	** T1:delta ramp	↑ 0 ... 2700 ↓ 0 ... 2700	↑ i250/160: 30 ↑ i250/250: 30 ↑ i500: 30 ↓ i250/160: 30 ↓ i250/250: 30 ↓ i500: 100	mA	iTeach: start procedure, delta start current for ramp
249	** T1:delta safe	↑ 0 ... 1000 ↓ 0 ... 1000	↑ i250/160: 10 ↑ i250/250: 10 ↑ i500: 30 ↓ i250/160: 10 ↓ i250/250: 10 ↓ i500: 10	mA	iTeach: safety margin – difference between calculated offset current and the final ramp value that is actually set
250	T1:t target	↑ 0.1 ... 60 ↓ 0.1 ... 60	↑ 0.3 ↓ 0.3	s	iTeach: target start time
251	* T1:max.corr.	↑ 1 ... 500 ↓ 1 ... 500	↑ 100 ↓ 100	mA	iTeach: max. correction of offset current by iTech
252					
253					
254					
255					
256					
257					

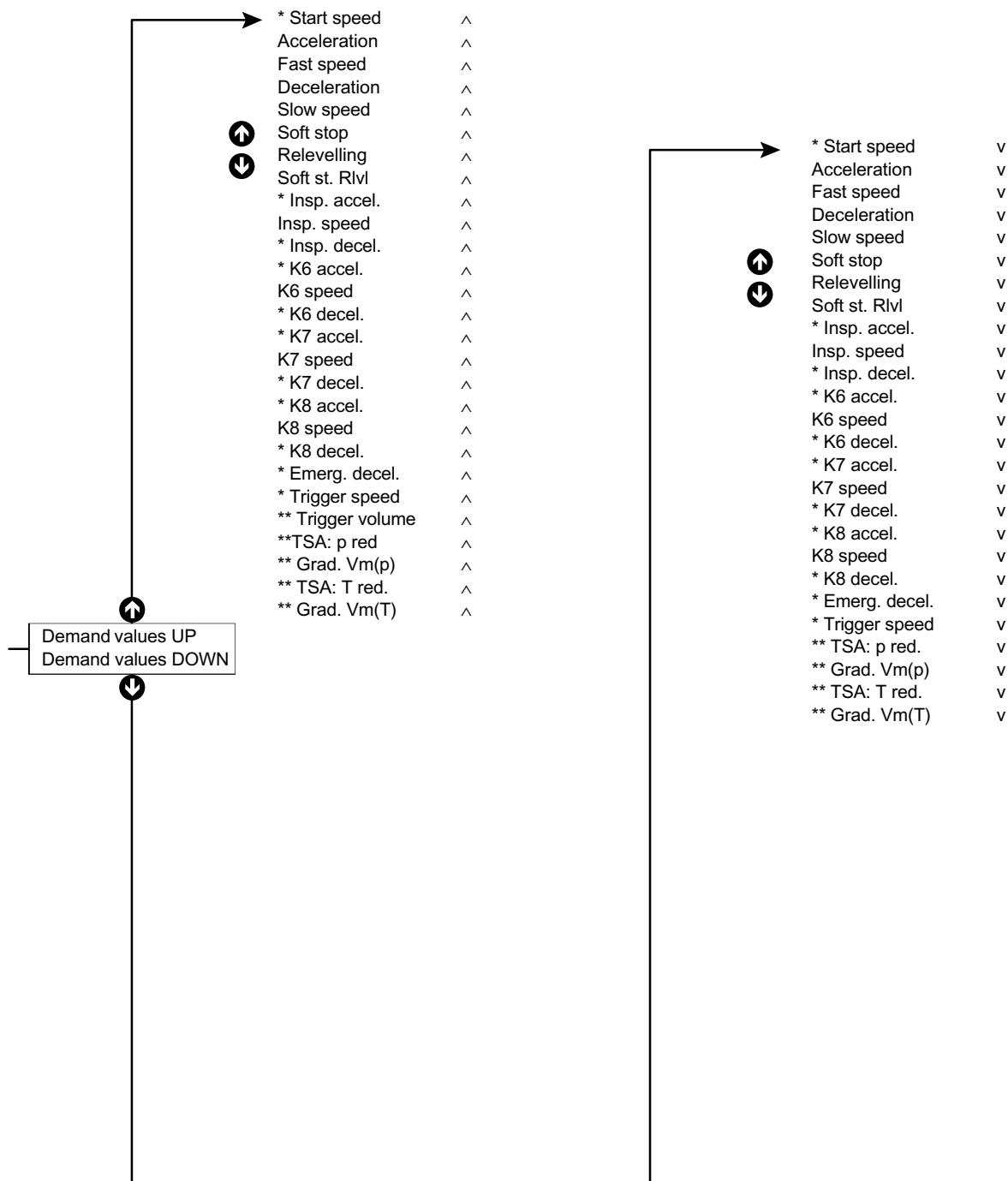
Parameter		Setting range	By default	Unit	Description
No.	Name				
	* extended menu only ** service menu only				
260	T3:slow travel	↑ OFF / ON ↓ OFF / ON	↑ ON ↓ ON	-	iTeach: switching on/off of "optimised slow travel" function
261					
264	T3:t target	↑ 0.1 ... 60 ↓ 0.1 ... 60	↑ 0.3 ↓ 0.3	s	iTeach: target slow-travel time
265					
266	* T3:max.corr.	↑ 0 ... 100 ↓ 0 ... 100	↑ 20 ↓ 20	%	iTeach: max. relative correction of parametrised deceleration by iTeach
267					

3.2 Parameterisation with Handterminal

Menu 1: direction-dependent parameters, navigation



Menu 1: direction-dependent parameters, list of demand values

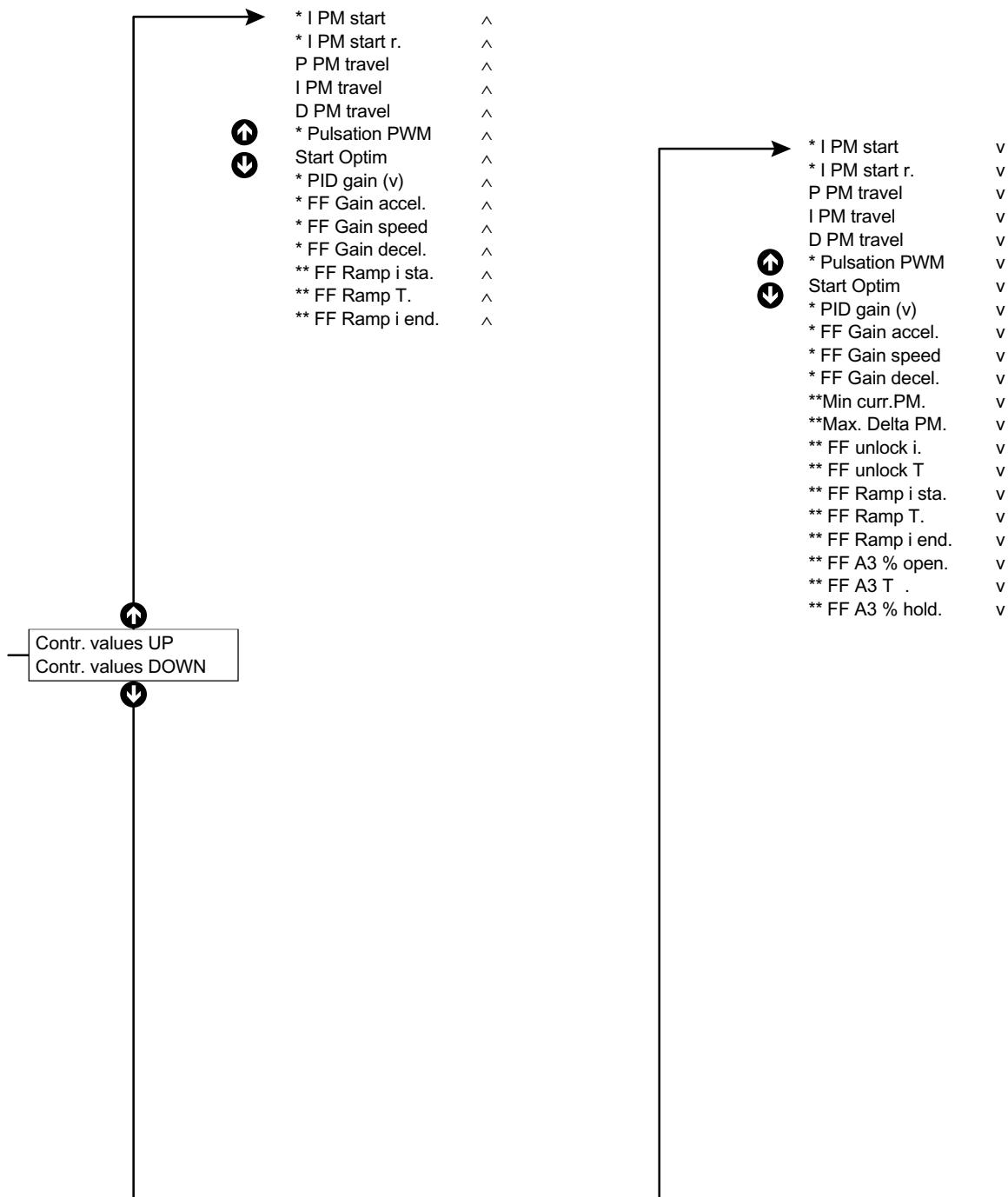


* extended menu only

** service menu only

see list of parameters

Menu 1: direction-dependent parameters, list of control values

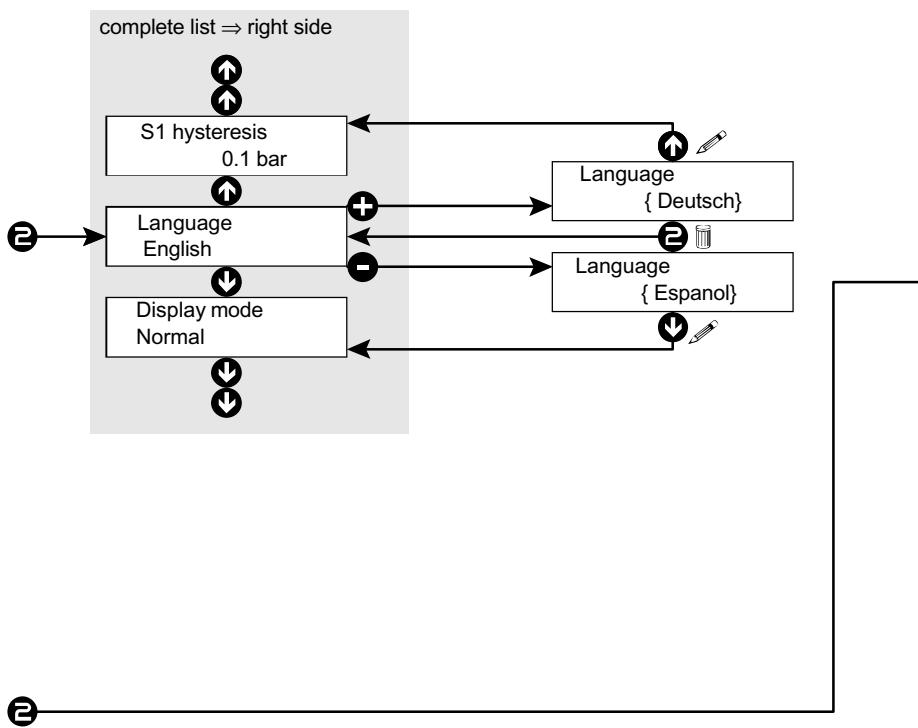


* extended menu only

** service menu only

see list of parameters

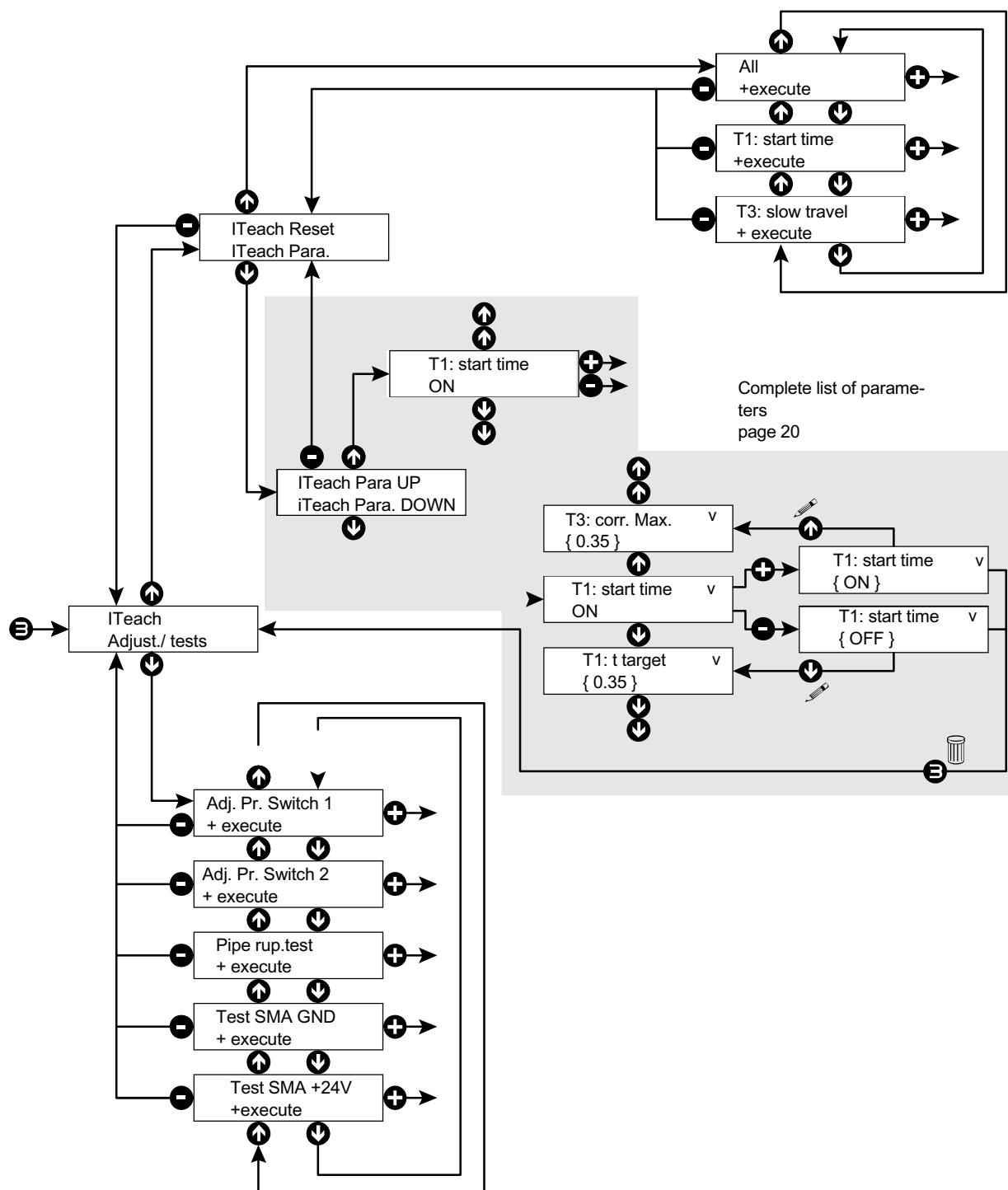
Menu 2: direction-independent parameters



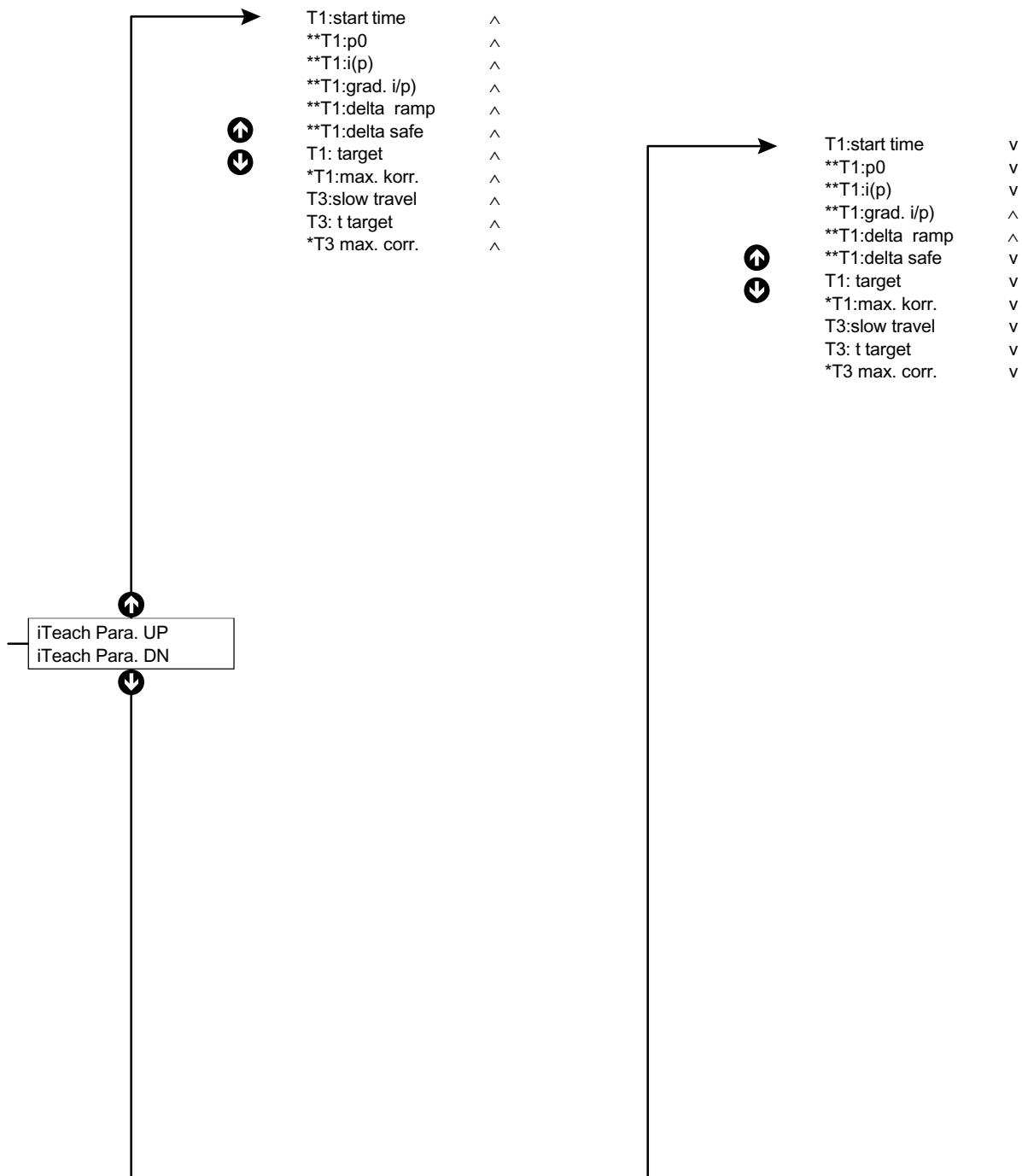
Language
 Display mode
 * Car frame type
 * Cylinder type
 * Cyl. diameter
 * Cyl. : tele type
 * Cyl.: tele diam.
 *.Cyl. diameter
 ** Valve type
 * SIU difference
 ** Cmd. polarity
 * Cmd. encoding
 * start delay
 ** Reset iTeach
 * Log mode
 * Aux. curve
 ** Gain m0-current
 ** Offset m0-curr.
 ** Gain PS24V
 ** OffsetPS24V
 ** Gain PS UI
 ** Offset PS UI
 ** Gain PS5V
 ** Offset PS5V
 ** Gain volt. UI
 ** Offset volt. UI
 ** Gain m1-current
 ** Offset m1-curr.
 ** Gain Opt. 0
 ** Offset Opt. 0
 ** Gain Qf
 ** Offset Qf
 ** Gain p
 ** Offset p
 ** Gain T
 ** Offset T
 ** f standstill
 **P m0-curr. (A3)
 ** I m0-curr. (A3)
 ** Resist. m0 (A3)
 ** P m1-curr. (PM)
 ** I m1-curr.(PM)
 ** Resist. m1 (PM)
 * Type s1
 * s1: pressure
 * s1: hysteresis
 * speed monit. s1
 * speed m. hyst. s1
 * type s2
 * s2: pressure
 * s2: hysteresis
 * speed monit. s2
 * speed m. hyst. s2
 **typ s3
 **s3 pressure
 **s3 hysteresis
 **speed monit. s3
 **speed m. hyst. s3
 **type s4
 **s4: pressure
 **s4: hysteresis
 **speed monit. s4
 **speed m. hyst. s4

* extended menu only
 ** service menu only
 see list of parameters

Menu 3: iTeach / adjustments / tests



Menu 3: iTech-parameters, List of control valves

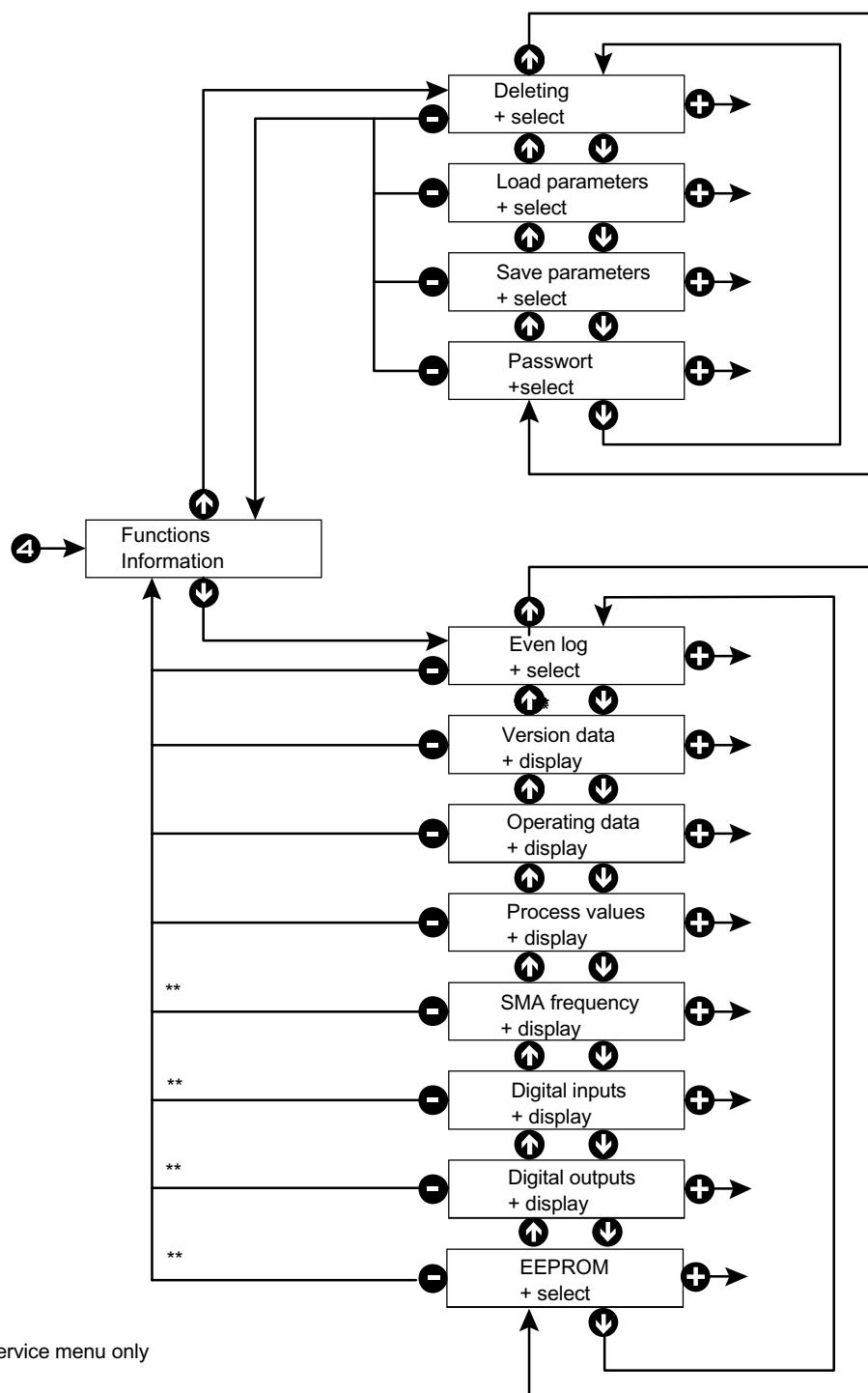


* extended menu only

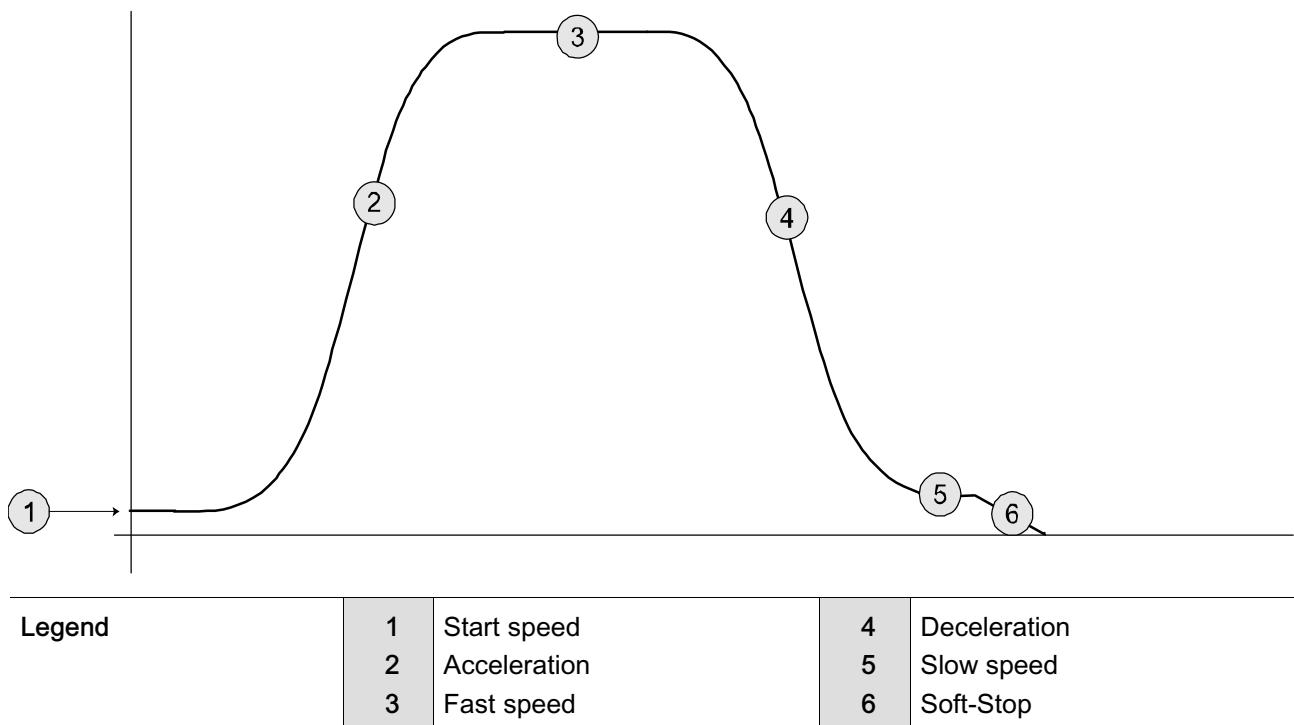
** service menu only

see list of parameters

Menu 4: Functions / Information



3.2.1 Overview of travel curve parameters



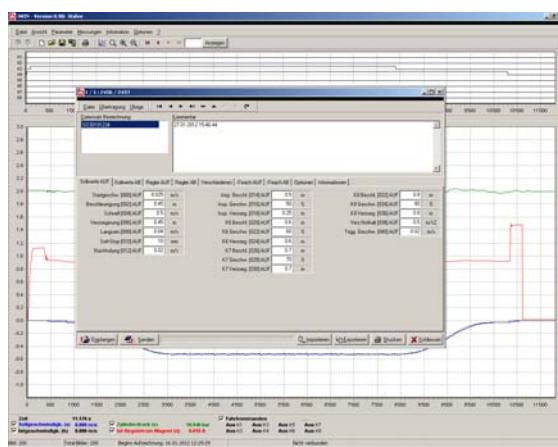
3.3 Parameterisation with iWIN

3.3.1 Menus

Software, RS232-adapter and cable can be ordered as part no.
3007020027

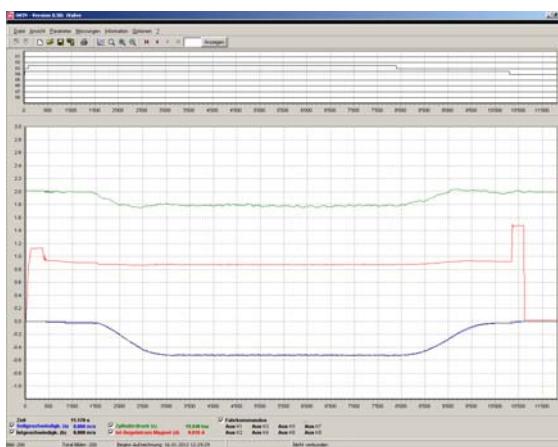
RS232-USB converter can be ordered as part no. 3007014722

Parameterisation



- iCon parameters can be read off and set via PC
- Parameter sets can be saved
- Comments can be added to parameter sets
- Print function

Display of curves



- Curves (demand signal / feedback value / pressure / control current) displayed in real time
- Display of commands K1 ... K8
- Zoom functions / Print functions

4 Repair

4.1 Troubleshooting / Fault diagnosis

4.1.1 LED displays

LED	Description	Status	Function
com	Communication with valve	on	communication with valve ok, data packages properly transmitted/received
		flashes rapidly	no (correct) communication with valve
meas	Measurement of feedback values	on	feedback values from valve (flow, pressure, temperature) plausible
		off	when LED "com" flashes rapidly simultaneously: no correct communication with valve
		flashes rapidly	feedback values from valve (flow, pressure, temperature) not plausible, zero balance outside permissible range
		flashes slowly	versions of iCon and iBox not compatible with each other or error during function/EEPROM access on valve
m1(10)	Solenoid UP/DOWN	on	solenoid actuated, current correct
		off	solenoid not actuated
		flashes rapidly	solenoid actuated, resistance not correct
		flashes slowly	current not correct
m0(9)	Solenoid UCM/A3	on	solenoid actuated, current correct
		off	solenoid not actuated
		flashes rapidly	solenoid actuated, resistance not correct
		flashes slowly	current not correct
8	Command input 8	on	command signal K8 present
7	Command input 7	on	command signal K7 present
6	Command input 6	on	command signal K6 present
5	Command input 5	on	command signal K5 present
4	Command input 4	on	command signal K4 present
3	Command input 3	on	command signal K3 present
2	Command input 2	on	command signal K2 present
1	Command input 1	on	command signal K1 present

LED	Description	Status	Function
+SMA	UCM/A3 function	on	terminal +SMA (X10-2) supplies +24 V
pwr	Power supply	on	all monitored voltages within the permissible range
		flashes rapidly	one of the internally generated voltages outside the permissible range
		flashes slowly	external supply voltage (+24 V) outside the permissible range
run	Readiness for operation	on	program running, ready for travel
		off	not ready for travel
		flashes slowly	not ready for travel, error while starting the program (e.g. EEPROM could not be read), incorrect parameters, parameter synchronisation running (during start, can take up to 10 s)
up	Travel UP	on	travel UP
down	Travel DOWN	on	travel DOWN
		flashes	pipe rupture test activated
misc	iTeach	on	All iTeach functions on and operating in the permissible range
		off	All iTeach functions off
		flashes slowly	At least one iTeach function has reached correction limit
		on for 8 ... 9 s, then interrupted for an instant	Indication of deactivated iTeach-functions (number of interruptions = number of deactivated iTeach-functions)
card	ParamCard	on	ParamCard plugged in, with plausible data
		flashes rapidly	no ParamCard detected
		flashes slowly	data not plausible
error	Error	flashes rapidly	Error present (error relay is energised; list of error messages)
s1	Switching output 1	flashes rapidly	Switching point 1 under-run or exceeded (relay s1 is energised)
s2	Switching output 2	flashes rapidly	Switching point 2 under-run or exceeded (relay s2 is energised)

4.1.2 Events which cause an Emergency Stop

The following events cause the iCon to stop the travel immediately (error relay is activated, solenoids are de-energised until complete standstill).

Events are in error- / event list with mnemonic "e" listed.

In general: When the error relay is activated (switched ON), it remains activated for 500ms at least (unless the 24V power supply fails).

Event (Emergency stop)	Description / Comment	Possible causes	Analysis / Remedy		Hints
			flashing LED (as long as error present)	valid for K5?	
			Error relay		
012: CV: Failure	Communication with valve failed	Connection between iCon and iBox (valve defective / interrupted)	1 com error	Y	Check out connection between iCon and iBox (check plugs, cable)
022: Flow Qt high	Flow signal Qt (unscaled) too high (measured raw value > 6MHz)	EMC disturbance, measurement error, flow measurement fault	1 meas error	Y	Check electrical earthing / grounding
023: Flow Qt low	Flow signal Qt (unscaled) too low (measured raw value < 2MHz)	EMC disturbance, measurement error, flow measurement fault	1 meas error	Y	Check electrical earthing / grounding
076: Flow Qt high	Flow Qt (scaled) too high (highest permissible value depends on valve type: 1160-350 l/min / 1250-400 l/min / 1500-800 l/min)	Measurement error and/or incorrect scaling, possible result from event 022	1 meas error	Y	Check scaling (possibly contact the factory)
077: Flow Qt low	Flow Qt (scaled) too low (lowest permissible value: minus 2 l/min)	Measurement error and/or incorrect scaling, possible result from event 023	1 meas error	Y	Check scaling (possibly contact the factory)
085: PS failure	Failure of 24 V power supply (voltage < 19 V), error relay is not activated when voltage is too low to switch it!	24 V power supply overloaded / wrongly sized, mains power failure	1 pwr error	Y	Check 24 V power supply (also check during travel)
090: SIU UP	Difference between demand speed and actual speed too high (travelling UP), threshold for triggering an SIU can be parametrised	Parametrised threshold too low, parametrised fast speed too high, acceleration/deceleration distance too short, ball valve closed, motor does not start / starts too late, pressure relief valve set too low	2 error	N	Check parametrisation, check ball valve / motor start, adjust pressure relief valve correctly
091: SIU DN	Difference between demand speed and actual speed too high (travelling DOWN), threshold for triggering an SIU can be parametrised	Parametrised threshold too low, parametrised fast speed too high, acceleration/deceleration distance too short, ball valve closed, pipe rupture valve closes at a too low speed, load pressure too low (particularly during commissioning)	2 error	N	Check parametrisation, check ball valve, check pipe rupture valve / adjust it correctly (by authorised personnel only!)

Legend Hints:

- i= if repeated or lasting: replace valve
- ii= if repeated or lasting: replace iCon
- iii= if repeated or lasting: replace ParamCard
- iv= also recorded at update of iCon firmware

Legend Error relay:

- 1= de-activated (switched OFF) when ok, after 500ms at the earliest
- 2= de-activated (switched OFF) when ok and no commands, after 500ms at the earliest

The following events cause the iCon to stop the travel immediately (error relay is activated, solenoids are de-energised until complete standstill).

Events are in error- / event list with mnemonic "e" listed.

In general: When the error relay is activated (switched ON), it remains activated for 500ms at least (unless the 24V power supply fails).

Event	Description / Comment (Emergency stop)	Possible causes	Analysis / Remedy		Hints
			flashing LED (as long as error present)	valid for K5?	
096: I m0 (A3) drop	Current in m0 (A3) solenoid drops out	Safety relay opened before end of travel	2 -	N	Check contactor drop-out delay
108: Error O-point	Adjustment of 0-point (for flow measurement) not correct. Adjustment is carried out automatically at start of travel!	Load pressure too low (installation incorrectly dimensioned), wrong command timing, RSV/Q piston replaced	2 meas error	Y	Check load pressure, check command timing (No new command before end of SMA procedure). After replacement of RSVQ-piston (and only in this case!!): adjust 0-point i
123: Startup failed	Start-up of iCon firmware not correct	Data incorrectly initialised	1 error	Y	Switch iCon off/on, possibly set parameter "Reset [Teach] to "manually only", switch iCon off/on, reset parameter to "when iCon OFF" ii
132: Pipe rupt. test	End of pipe-rupture valve test, waiting for reset to "normal mode"	-	2 error	Y	Confirm end of pipe-rupture valve test, possibly reset or switch off/on lift controller / iCon

Legend Error relay:

i = if deactivated (switched OFF) when ok, after 500ms at the earliest

ii = if activated (switched ON) when ok and no commands, after 500ms at the earliest

Legend Hints:

i = if repeated or lasting: replace valve

ii = if repeated or lasting: replace iCon

iii = if repeated or lasting: replace ParamCard
iv = also recorded at update of iCon firmware

4.1.3 Events which cause a Drive disable

The following events disable starts of new travels at standstill but do not stop an ongoing travel (error relay is activated at standstill, solenoids are not energised at standstill).

Events are in error- / event list with mnemonic "d" listed.

Event (Drive disable)	Description / Comment	Possible causes	Hints	Analysis / Remedy
Error relay	flashing LED (as long as error present)	valid for K5?		
024: Valve: Version	iCon does not recognise the existing valve version	Valve version not readable, or unknown	1	meas error Y
026: Pressure high	Pressure signal (unscaled) too high (measured raw value > 32736)	EMC disturbance, measurement error, pressure measurement faulty	1	meas error Y
027: Pressure low	Pressure signal (unscaled) too low (measured raw value < 1)	EMC disturbance, measurement error, pressure measurement faulty	1	meas error Y
028: Temperature high	Temperature signal (unscaled) too high (measured raw value > 1023)	EMC disturbance, measurement error, temperature measurement faulty	1	meas error Y
029: Temperature low	Temperature signal (unscaled) too low (measured raw value < 1)	EMC disturbance, measurement error, temperature measurement faulty	1	meas error Y
040: Para: OOR	At least one parameter value out of range	-	1	error Y
041: Para: Init.	Initialisation of parameters in progress (takes up to 10 s). Disappears automatically after initialisation has finished	e.g. new valve connected	1	error Y
046: Para: Sync.	Synchronisation of parameters in progress (takes up to 10 s). Disappears automatically after synchronisation has finished	e.g. new valve connected	1	error Y
047: Para: Sync.	Synchronisation of parameters failed	Connection between iCon and iBox (valve defective, ParamCard (incl. data) not correct, parameter value(s) out of range)	1	error Y

Legend Hints:

i= if repeated or lasting: replace valve

ii= if repeated or lasting: replace iCon

iii= if repeated or lasting: replace ParamCard

iv= also record at update of iCon firmware

Legend Error relay:

1= de-activated (switched OFF) when ok, after 500ms at the earliest

2= de-activated (switched OFF) when ok and no commands, after 500ms at the earliest

The following events disable starts of new travels at standstill but do not stop an ongoing travel (error relay is activated at standstill, solenoids are not energised at standstill).

Events are in error- / event list with mnemonic "d" listed.

Event (Drive disable)	Description / Comment	Possible causes	Analysis 7 Remedy		
			flashing LED Error relay	valid for K5?	Hints
048: P-Card: Access	Error when accessing ParamCard (I2C-access)	ParamCard not (correctly) plugged in, ParamCard defective	1 card error	Y card error	Check ParamCard (LED "card" must be lit permanently) iii
049: P-Card: Data	Data on ParamCard not coherent	Data on ParamCard not (correctly) stored, possible result from event 048	1 card error	Y card error	Check ParamCard (LED "card" must be lit permanently) iii
056: PS 24V high	24 V voltage too high (above 28 V)	Using battery supply in case of emergency lowering, power supply wrongly adjusted	1 pwr error	Y Check 24 V power supply	
071: PS 5V high	5 V voltage too high (above 5.5 V)	Measurement error, iCon defective	1 pwr error	Y -	ii
072: PS 5V low	5 V voltage too low (below 4.5 V)	Measurement error, iCon defective	1 pwr error	Y -	ii
080: Pressure high	Pressure (scaled) too high (highest permissible value: 200 bar)	Measurement error and/or incorrect scaling, possible result from event 026	1 meas error	Y Check scaling (possibly contact the factory)	i
081: Pressure low	Pressure (scaled) too low (lowest permissible value: minus 1 bar)	Measurement error and/or incorrect scaling, possible result from event 027	1 meas error	Y Check scaling (possibly contact the factory)	i
082: Temperature high	Temperature (scaled) too high (highest permissible value: plus 100 °C)	Measurement error and/or incorrect scaling, possible result from event 028	1 meas error	Y Check scaling (possibly contact the factory)	i
083: Temperature low	Temperature (scaled) too low (lowest permissible value: minus 50 °C)	Measurement error and/or incorrect scaling, possible result from event 029	1 meas error	Y Check scaling (possibly contact the factory)	i
087: Cmd. up AND dn	UP and DOWN commands simultaneously	If while travelling: error relay is not activated during travel, but travel is slowed down (possibly to standstill) as long as UP and DOWN commands are present simultaneously	2 at standstill: error	Y Ensure correct commands are signalled and check setting for parameter "Cmd. Encoding [095]"	
133: CompatiCon/iBox	iCon and iValve not compatible with each other	Old iCon firmware in combination with new valve type	1 meas error	Y Replace iCon or update firmware on iCon (using UpdateCard; contact the factory)	
145: Para: coherence	Parameters not coherent	e.g. parametrised slow speed higher than 1.54 x fast speed, scaling for flow measurement not always in range zero-to-increasing	1 error	Y Set parameters to correct values (e.g. load factory settings), possibly contact the factory	

Legend Hints:

- i= if repeated or lasting; replace valve
- ii= if repeated or lasting; replace iCon
- iii= if repeated or lasting; replace ParamCard
- iv= also recorded at update of iCon firmware

Legend Error relay:

- 1= de-activated (switched OFF) when ok, after 500ms at the earliest
- 2= de-activated (switched OFF) when ok and no commands, after 500ms at the earliest

4.1.4 Events related to SMA-Signal

No SMA-signal is issued as result of the following events, neither on error relay nor on following travel (as lift controller has to lock the elevator when SMA-signal is not issued).

Events are in error- / event list with mnemonic "s" listed.

Event (SMA-signal not issued)	Description / Comment	Possible causes	Analysis / Remedy	
			flashing LED (as long as error present)	valid for K5?
128: SMA1 error	Self-monitoring acknowledge error (monitored at end of travel). No SMA signal is issued after the travel that caused the SMA1 error	See document SMA-Signal_300-D-SMA-Signal-en.pdf	-	Y
135: SMA2 error	Self-monitoring acknowledge error (monitored while travelling down). No SMA signal is issued after the travel that caused the SMA2 error	See document SMA-Signal_300-D-SMA-Signal-en.pdf	-	Y

Legend Error relay:

1= de-activated (switched OFF) when ok, after 500ms at the earliest

2= de-activated (switched OFF) when ok and no commands, after 500ms at the earliest

Legend Hints:

i= if repeated or lasting: replace valve

ii= if repeated or lasting: replace iCon

iii= if repeated or lasting: replace ParamCard

iv= also recorded at update of iCon firmware

4.1.5 Events without Effect (only as information)

Following events have no impact, neither on error relay nor on error- / event list.

Events are in error- / event list with mnemonic "i" listed.

Event (only information, no effect)	Description / Comment	Possible causes	flashing LED (as long as error present)	Analysis / Remedy
Error relay			Valid for K5?	
067: PS 24V high	24 V voltage too high (above 26.4 V. Threshold can also be higher than 26.4 V)	Using battery supply in case of emergency lowering, power supply wrongly adjusted	-	pwr Y Check 24 V power supply
068: PS 24V low	24 V voltage too low (below 21.6 V. Threshold can also be lower than 21.6 V)	24 V power supply overloaded / wrongly sized / wrongly adjusted	-	pwr Y Check 24 V power supply (also check during travel)
092: I m0 (A3) high	Current in m0 (A3) solenoid too high while not actuated	Measurement error, incorrect wiring, short-circuit, current from external source	-	m0 Y Check wiring of A3 solenoid (m0) ii
093: I m0 (A3) low	Current in m0 (A3) solenoid too low while not actuated	Measurement error, incorrect wiring, current from external source	-	m0 Y Check wiring of A3 solenoid (m0) ii
094: I m0 (A3) high	Current in m0 (A3) solenoid too high while actuated	Wrong solenoid connected, incorrect wiring, short-circuit	-	m0 Y Check wiring of A3 solenoid (m0)
095: I m0 (A3) low	Current in m0 (A3) solenoid too low while actuated	Safety relay not closed, incorrect wiring	-	m0 Y Ensure that related safety relay closes for down travels, check wiring of A3 solenoid (m0)
097: I m1 (PM) high	Current in m1 (PM) solenoid too high while not actuated	Measurement error, incorrect wiring, short-circuit, current from external source	-	m1 Y Check wiring of UP/DOWN solenoid (m1) ii
098: I m1 (PM) low	Current in m1 (PM) solenoid too low while not actuated	Measurement error, incorrect wiring, current from external source	-	m1 Y Check wiring of UP/DOWN solenoid (m1) ii
099: I m1 (PM) high	Current in m1 (PM) solenoid too high while actuated	Incorrect wiring, short-circuit	-	m1 Y Check wiring of UP/DOWN solenoid (m1)
100: I m1 (PM) low	Current in m1 (PM) solenoid too low while actuated	Safety relay contact not closed, wrong solenoid connected, incorrect wiring	-	m1 Y Ensure that related safety relay closes for up and down travels, check wiring of UP/DOWN solenoid (m1)
101: R m0 (A3) high	Coil resistance of m0 (A3) solenoid too high	Safety relay contact not closed, incorrect wiring	-	m0 Y Ensure that related safety relay closes for down travels, check wiring of A3 solenoid (m0)
102: R m0 (A3) low	Coil resistance of m0 (A3) solenoid too low	Wrong solenoid connected, incorrect wiring, short-circuit	-	m0 Y Check wiring of A3 solenoid (m0)

Legend Error relay:

- 1= de-activated (switched OFF) when ok, after 500ms at the earliest
- ii= if repeated or lasting: replace valve
- iii= if repeated or lasting: replace iCon
- iv= if repeated or lasting: replace ParamCard
- v= also recorded at update of iCon firmware

- 2= de-activated (switched OFF) when ok and no commands, after 500ms at the earliest

Following events have no impact, neither on error relay nor on error- / event list.

Events are in error- / event list with mnemonic "i" listed.

Event (only information, no effect)	Description / Comment	Possible causes		Analysis / remedy	
		flashing LED (as long as error present)	Error relay	valid for K5?	
103: R m1 (PM) high	Coil resistance of m1 (PM) solenoid too high	Safety relay contact not closed, wrong solenoid connected, incorrect wiring	-	m1	Y Ensure that related safety relay closes for up and down travels, check wiring of UP/DOWN solenoid (m1)
104: R m1 (PM) low	Coil resistance of m1 (PM) solenoid too low	Incorrect wiring, short-circuit	-	m1	Y Check wiring of UP/DOWN solenoid (m1)

Legend Hints:

- i= if repeated or lasting; replace valve
- ii= if repeated or lasting; replace iCon
- iii= if repeated or lasting; replace ParamCard
- iv= also recorded at update of iCon firmware

Legend Error relay:

- 1= de-activated (switched OFF) when ok, after 500ms at the earliest
- 2= de-activated (switched OFF) when ok and no commands, after 500ms at the earliest

4.2 Soft-stop

The iCon factory setting for the soft-stop distance is 0 mm.

If a different soft-stop distance is required or set the parameter "Soft-stop" shall be adjusted accordingly (0mm=Softstop=Off).

See Chapter 3.2

In this case the soft-stop switches shall be positioned with the correspondent distance away from the landing. Furthermore it must be made sure, that the contactors drop out with sufficient delay, so that the soft stop distance can be travelled.